



Issue	By	App'd	Date	Description

TOLERANCES - Unless otherwise stated	
Fabrication	Finishing
Linear Dimensions: XXX ± 0.5mm	Linear Dimensions: XXX ± 0.25mm
XXX ± 0.5mm	XXX ± 0.5mm
XXX ± 0.5mm	XXX ± 0.5mm
Angles: ± 1.0mm	Angles: ± 1.0mm
Flat Faces: 1.0mm max	Squareness: 1.0/500
Perpendicularity: 1.0/500	Surface Finish: 6.3um

FINISH:
 GANTRY - GREEN TO BS4800 16-D-45
 CRANE - RED TO BS4800 04-E-53

Customer: IDC LIFTING SERVICES LTD
 Description: 17E SWL E.O.T. CRANE & GANTRY
 GENERAL ARRANGEMENT

Drawn: B.D.0000
 Checked: _____
 Approved: _____
 Scale: 1:50
 Contract Number: C32623

Date: FEB 2016
 Date: _____
 Date: _____
 Drawing No: 32623-01

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